



Promoting the sustainable and responsible use of cobalt in all forms



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Circular Economy Perspectives for future End-of-Life EV Batteries,
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Brief Overview: **Key Messages & Feedback**

- **Cobalt has many key uses** in addition to rechargeable batteries, which can support circular economy aims
- **Global versus European** – shows different pictures for use–volumes and value chains
- CRM (supply/demand and market access) – **Cobalt is mainly produced as a by-product** from Copper and Nickel production
- **Responsible Sourcing** (artisanal mining?) – new CIRAF currently under development
- **Numerous EU regulatory activities on cobalt compounds** present implications (possible barriers) to CE aims...?
- Through the new Cobalt LCA study and EU PEF Pilot project on rechargeable batteries – **Environmental aspects are now better understood and characterised**



Cobalt Institute (CI) – 60 years of history



Cobalt is an **essential** element for humans and forms part of vitamin B12.



Cobalt-chrome alloys are used in orthopaedic and dental implants due to their **biocompatibility, high corrosion and wear resistance.**



Cobalt superalloys are used in jet turbines, where **high temperature strength** is important.



Most Li-ion batteries used for portable electronic devices contain cobalt based cathode technology

Health

Medicine

Alloys

Cobalt is used as a binder to produce cemented carbides - a material that is vital to the hard metal industry



Cobalt can be **magnetised**. When alloyed with aluminium or nickel it makes particularly powerful magnets.



Magnets

Inks and Pigments



Cobalt salts have been used for centuries to produce **brilliant blue colours** in pottery, enamel and glass.



Plating

Cobalt is used in electroplating because of its **hardness, appearance and resistance to oxidation.**

Catalysts

Cobalt has major uses as a **catalyst** in the petrochemical and plastic industries.



Electronic Components

Cobalt is used in many different areas of electronic technology, such as in integrated circuits and semi-conductors.



Rechargeable batteries

Cobalt-based cathode technology is also vital for **sustainable technologies** including electric transport and renewable energy storage.



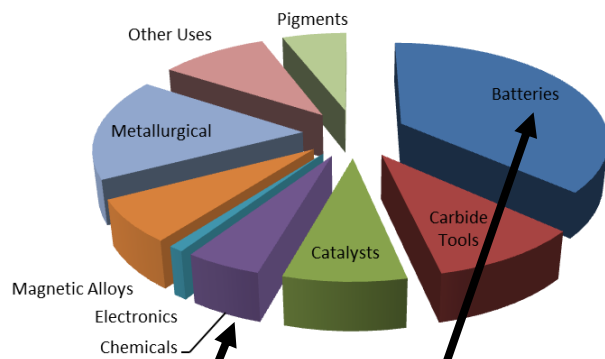
Broad Use Sectors & Value Chains

Collecting new information about the use-volumes, material flows, and value chains for cobalt in Europe. This shows a different overall picture of end-uses by sector in the EU and globally.



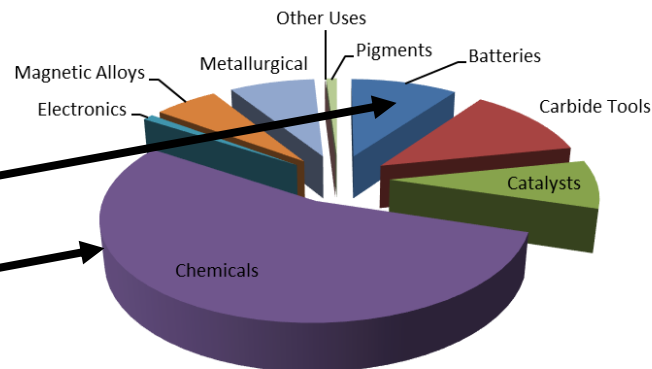
GLOBAL

Cobalt End Use by Sector (Global, 2013)



EUROPEAN

Estimates from the Survey Study (EU, 2014)



Chemicals

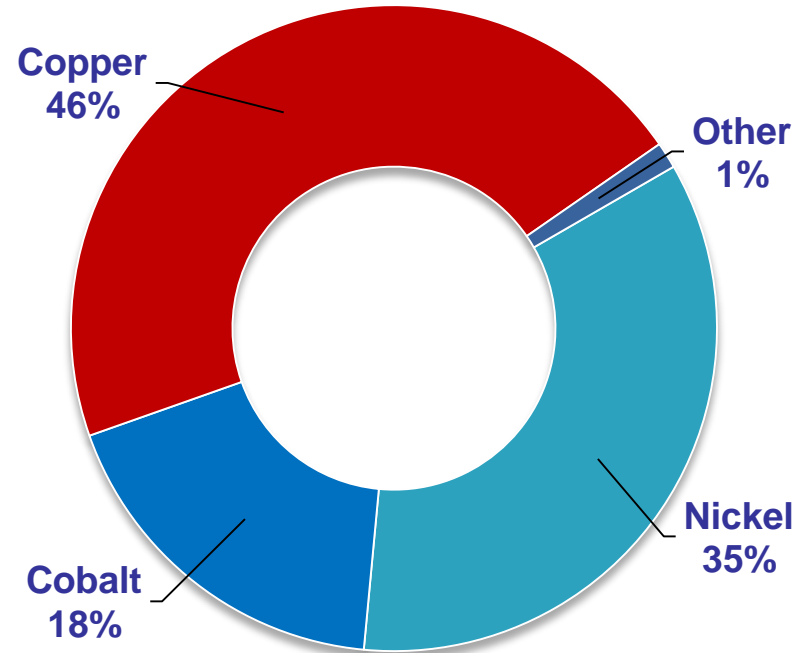
Batteries



Cobalt Production – mainly as a by-product

Current Refined Production Sources (CI):

(Source: Roskill estimate)



Current Refined Production Sources (CI – New):

(Source: CI estimate)

Nickel Industry	~	36%
Copper Industry & Other	~	58%
Primary Cobalt Operations	~	6%



Responsible Sourcing:

- International pressure from civil society
- Regulatory and policy pressures
- Artisanal mining is being poorly regulated
- LSM (large scale mining) responsible/sustainable working practices
- CI strategy = develop CIRAF (Cobalt Industry Risk Assessment Framework), working with RMI (Responsible Minerals Initiative), *inter alia*

- Universal Declaration of Human Rights
- United Nations Guiding Principles for Business and Human Rights
- OECD Guidelines for Responsible Sourcing
- Extractive Industry Transparency Initiative (EITI)
- Equator Principles
- Global Reporting Initiative (GRI)
- ICMM Principles
- CDI Principles



Regulatory activities – versus CE aims?

Five Cobalt Salts

- ▶ ECHA is developing a REACH Restriction proposal – *scope tbd...*

Cobalt Metal

- ▶ NL has proposed very conservative harmonised classification
- ▶ *For example, Carc 1B by all routes with very low SCL (0.01%) – poses serious implications for metals industry (uses and recycling)*
- ▶ NL also reviewing cobalt with tungsten in hard metal exposure

Tricobalt Tetraoxide

- ▶ NL has proposed Co_3O_4 (*with NiO impurity*) as SVHC for REACH Candidate List (potential future Authorisation) – *implications?*

**Need for a more holistic approach and
proportionality in Regulation**



Environmental aspects – LCA and PEF



CI has completed first industry-led **Life Cycle Assessment (LCA)** ‘cradle to gate’ study for **global refined cobalt production**:

- better characterise the environmental effects (benefits)
- provide new life cycle inventory (LCI) data to replace existing (uncertain) data
- to support other LCA studies of cobalt-containing products.

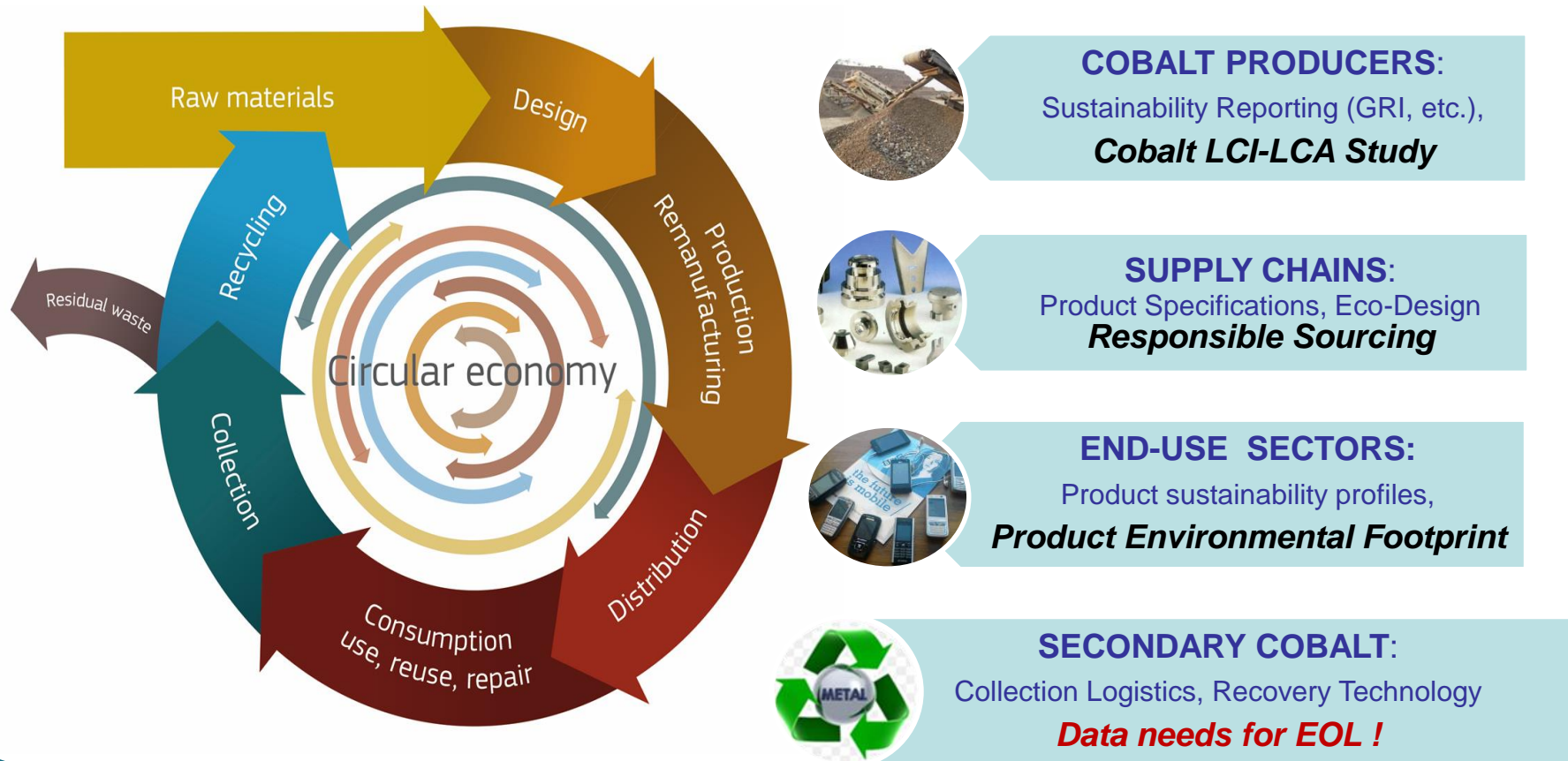


CI is participating to **Product Environmental Footprint (PEF)** programme – Rechargeable Batteries pilot project 

- PEF provides new approaches/tools to benchmark the environmental performance of products/services

Developing the profile for each key sector

Involves taking a **Life Cycle Approach**, and applying the appropriate tools, to illustrate the **Role of Cobalt in the Circular Economy**



Thank you

Cobalt Institute

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